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D3458-1

Job Sheet 186226



Part No: D3458-1

Job Qty: 10 ea

Part Name: Step Mounting Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV. A 05.12.13 NEW ISSUE EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs		12/7/18	0.01	0.40	Waterjet - Flow		DL 18/11/14
120	QC	10 pcs		12/7/18	0.00	0.00	QC2 Waterjet-2		DL 18/11/14
130	QC	10 pcs		12/7/18	0.00	0.00	QC8-2		38
150	Packaging	10 pcs		12/7/18	0.00	0.00	Packaging3		SLC 9-80
160	QC21-SA	10 Ea		12/7/18	0.00	0.00	QC21		DAS

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary
Descriptions: 150 - *** STOCK IN STEP CELL *** LOCATION: WA004

21 NOV 15 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.188	6061-T6 .188 Sheet	.5550 sf (.0555 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.188	1	29	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Mounting Plate	0.437inches $\pm$ 0.010	0.447 0.427		
2	Step Mounting Plate	3.080inches $\pm$ 0.010	3.090 3.070		
3	Step Mounting Plate	0.703inches $\pm$ 0.010	0.713 0.693		
4	Step Mounting Plate	0.125inches $\pm$ 0.010	0.135 0.115		
5	Step Mounting Plate	0.257inches + 0.006 - 0.001	0.263 0.256		
6	Step Mounting Plate	0.500inches $\pm$ 0.010	0.510 0.490		
7	Step Mounting Plate	0.863inches $\pm$ 0.010	0.873 0.853		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation		Disposition		Completed By																	
				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	
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